

TOOLING SELECTION CHARTS (SAE)

Tooling Selection (SAE)

Host Pipe		New HDPE Pipe Size				
Size (in)	Material	2" IPS	3" IPS	4" IPS	4" DIPS	6" IPS
2	Steel	A	B			
	Copper	A	B			
	PVC	C	C1			
	HDPE	C	C1			
3	Clay		C1*	D*	E*	
	Concrete		C1*	D*	E*	
	Orangeburg		C1*	D*	E*	
	Cast Iron		C1*	D*	E*	
	AC		C1*	D*	E*	
	Steel					
	Copper					
	PVC	C1	C1	D	E	
	HDPE	C1	C1	D	E	
4	Clay			F	G	I
	Concrete			F	G	I
	Orangeburg			F	G	I
	Cast Iron			D	E	H
	Fiberglass			F	G	I
	AC			F	G	I
	Steel					
	Copper					
	PVC			D	E	
	HDPE			D	E	
6	Clay					I
	Concrete					I
	Orangeburg					I
	Cast Iron					I
	Fiberglass					I
	AC					I
	Steel					
	Copper					
	PVC					
	HDPE					

	Slitter*	Puller	Quick Grip® Burst Head	Quick Grip® Kit
Tooling Part Numbers				
A	912-3363	902-2400		
B	912-3363	902-2600		
C				912-7610**
C1				912-7611***
D	912-3370		911-3074	
E	912-3370		911-3078	
F			911-3074	
G			911-3078	
H	912-3370		911-3076	
I			912-7560	

The tooling configuration recommendations listed here are relevant only to current factory equipment availability. Any projects outside of these recommendations require factory review and/or specialized tooling.

*The slitter blade design is intended for PVC and HDPE applications. Dulling of the blade will occur when used in these applications.

**912-7610 includes 912-7559, 912-7548 and 912-7549.

***912-7611 includes 912-7544, 912-7548 and 912-7549.